



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2580-1

Job Sheet 170325



Part No: D2580-1

Job Qty: 4 ea

Part Name: 205 Bent Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/25/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV G SHEETS 1,2,3,8 IPP B 01.11.08 Revised Step 9, 10, 12, and 13 SM IPP Rev:C 10.12.01 as per DEO D1 DD verf:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/24/18	0.00	0.00	Start Up Skidtubes		
100	Skidtubes	4 pcs		1/24/18	0.00	3.70	Skidtubes		
101	QC	4 pcs		1/24/18	0.00	0.00	QC6 QCS		
110	HandFinish	4 pcs		1/24/18	0.00	1.67	HandFinish1		
120	QC	4 pcs		1/24/18	0.00	0.00	QC7		
125	Skidtubes	4 pcs		1/25/18	0.00	3.70	Skidtubes		
130	QC	4 pcs		1/25/18	0.00	0.00	QC5		
140	Packaging	4 pcs		1/25/18	0.00	0.00	Packaging3		
150	QC21-SA	4 Ea		1/25/18	0.00	0.00	QC21		

Part Op 100 - 1- Inspect mat'l D2500-1-190 for damage. 2-Drill pilot holes using drill jig DT 8149 A-BC-D 3-Open holes to 0.508"
Descriptions: as per Dwg D2580 4-Deburr holes per QSI002 section 4.2.3 and blow out all chips from inside of tube 5- Test fit inspection saddles on FWD & AFT saddle holes using DT9916.
125 - 1- Bond web in place per QSI 015. A/R Sikaflex-291 batch: M138654 Sikaflex expire date: 2018-04-01 Start time and date: February 1st bond for 12hrs
140 - LOCATION : LG002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2500-1-190	5030536 4	136	0	0
	D2596	5036656 4	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/15/18 9:03 AM dart.leroux.jason

DART
AEROSPACE
S036987

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205 Bent Tube

PART NO: D2580-1

Original Serial #: S036987

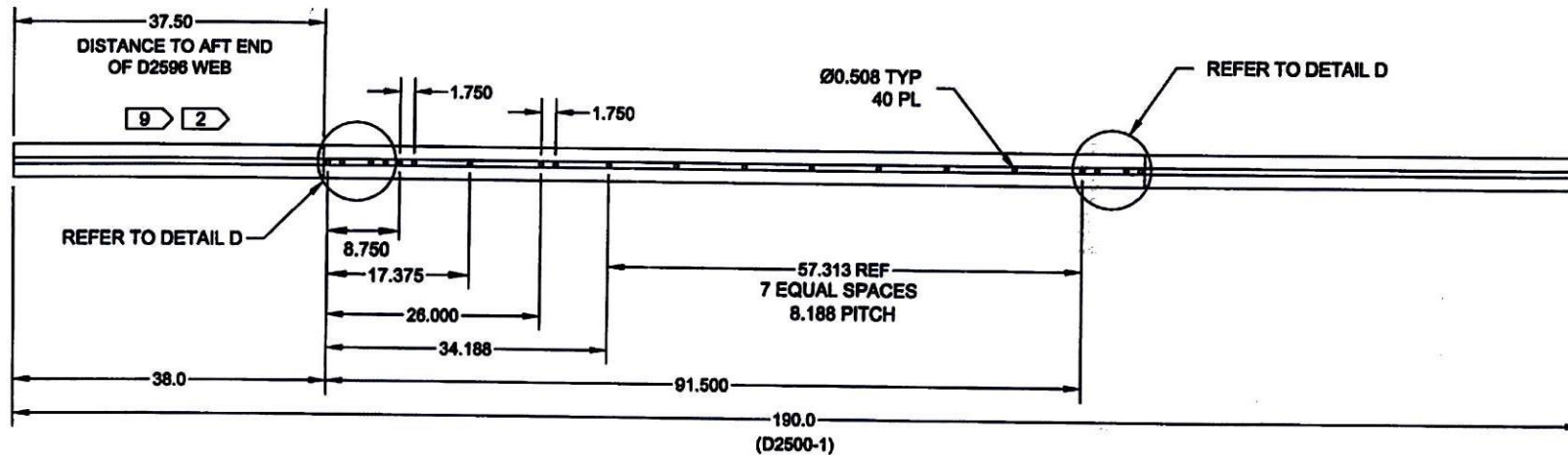
Revision:

Operation:

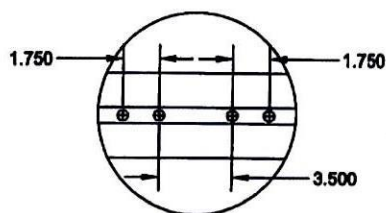
Change No:

Start up Operation 01/30/18

Job No: 170325



D2580-101 TUBE



DETAIL D
SCALE 5X

RELEASED

2017 JUL 05

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. H
MFG. APPR.	<i>[Signature]</i>	D2580	SHEET 9 OF 9
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	205 SKIDTUBE ASSEMBLY	NTS
DATE	17.06.09	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

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